## Breaktime Report

**Stratford Upon Avon School** 

Title	Ingredients
Bagel	Bagel: <b>WHEAT</b> flour, (Containing Calcium Carbonate E-170 0.36%, Iron 3.15%, Nicotinamide 0.0032 % and Thiamine 0.75%) Water, Sugar, Salt, Yeast, <b>BARLEY</b> Malt Flour Margarine: Ingredients Vegetable oils in varying proportions (55%) (rapeseed, palm, sunflower), water, salt (1.38%), BUTTERMILK ( <b>Milk</b> ), preservative (potassium sorbate), emulsifier (mono and diglycerides of fatty acids), acid (citric acid), flavourings, vitamins (A and D), colours (carotenes). Upfield is committed to sustainable palm oil. Margarine: Ingredients Vegetable oils in varying proportions (55%) (rapeseed, palm, sunflower), water, salt (1.38%), BUTTERMILK ( <b>Milk</b> ), preservative (potassium sorbate), emulsifier (mono and diglycerides of fatty acids), acid (citric acid), flavourings, vitamins (A and D), colours (carotenes). Upfield is committed to sustainable palm oil.
BBQ Rib Burger	Pork (85%), Water, Textured <b>SOYA</b> Protein, Sugar, Maltodextrin, Salt, Stabiliser (Triphosphates), Onion Powder, Garlic Powder, Smoke Flavouring, Yeast Extract, Spice, Antioxidants (Extracts of Rosemary), Sunflower Oil. <b>Wheat</b> Flour ( <b>WHEAT</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Maize (3.5%), Palm Oil, Salt, <b>SOYA</b> Flour, Yeast, Emulsifiers (Mono- and Di-Glycerides of Fatty Acids, Mono- and Di-Acetyltartaric Esters of Mono- and Di-Glycerides of Fatty Acids), Preservative: Calcium Propionate; Flour Treatment Agents: Ascorbic Acid, L-Cysteine Hydrochloride. For allergens (including <b>cereals containing gluten</b> ), see ingredients in CAPITALS. BBQ Sauce: Water, Tomato Concentrate, Sugar, Modified Starch, Mango Puree, Acid: Acetic Acid, Salt, Colour(E150d), garlic Powder, Smoke Flavourings, Preservative:(Potassium Sorbate), Sweetener (sucralose)
Beef Burger	Burger: Beef 100%, <b>Wheat</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin, Rusk, Salt, raising Agent, <b>Soya</b> Protein, Dried Onion, Spices, Flavour Enhancer, Preservative, Propylene Glycol, Antioxidant, Colour. Floured Bap: <b>Wheat</b> Flour, ( <b>WHEAT</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Yeast, Salt, Sugar, Rapeseed Oil, Flour Treatment Agents (Ascorbic Acid, L Cysteine), Emulsifiers (Mono and Diglycerides of Fatty Acids, Mono and Diacetyl Tartaric Acid Esters of Mono and Diglycerides of Fatty Acids)
Bacon Bap	<b>Wheat</b> Flour, ( <b>WHEAT</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Yeast, Salt, Sugar, Rapeseed Oil, Flour Treatment Agents (Ascorbic Acid, L Cysteine), Emulsifiers (Mono and Diglycerides of Fatty Acids, Mono and Diacetyl Tartaric Acid Esters of Mono and Diglycerides of Fatty Acids) Bacon rashers, back, grilled (18.6%) Pork (87%), Water, Salt, Preservative: E250, E252
Sausage Bap	Sausage: Pork(48%) Water, Rusk (Contains <b>Wheat</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamine) Raising Agent (Ammonium Concentrate), Pork Fat, <b>Soya</b> Protein Concentrate, Salt, <b>Wheat</b> Starch, Stabilisers (Di and Triphospates), Flavour Enhancer, (Monosodium Glutamate), preservative (Sodium <b>Sulphite</b> ( <b>Sulphites</b> ), Flavourings, Sunflower Oil. <b>Wheat</b> Flour, ( <b>WHEAT</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Yeast, Salt, Sugar, Rapeseed Oil, Flour Treatment Agents (Ascorbic Acid, L Cysteine), Emulsifiers (Mono and Diglycerides of Fatty Acids)
Cheese On Toast	Cheddar Cheese ( <b>Milk</b> ) <b>Wheat</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin, Water, Salt, Palm Oil, Yeast, Emulsifier E472e:flour treatment agentE300
Breaded Chicken Burger	Floured Bap: <b>Wheat</b> Flour, ( <b>WHEAT</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Yeast, Salt, Sugar, Rapeseed Oil, Flour Treatment Agents (Ascorbic Acid, L Cysteine), Emulsifiers (Mono and Diglycerides of Fatty Acids, Mono and Diacetyl Tartaric Acid Esters of Mono and Diglycerides of Fatty Acids) Breaded Chicken burger: Chicken (56%), Water, Breadcrumbs (Fortified <b>Wheat</b> Flour, Yeast, Salt), Rapeseed Oil, <b>Wheat</b> Flour, Fortified <b>Wheat</b> Flour, <b>Wheat Gluten</b> , Salt, Paprika, Sunflower Oil, Flavourings. Fortified <b>Wheat</b> Flour contains: <b>Wheat</b> Flour, Calcium Carbonate, Iron, Thiamin, Niacin.

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Hot Dog	Sausage: Pork(48%) Water, Rusk (Contains <b>Wheat</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamine) Raising Agent (Ammonium Concentrate), Pork Fat, <b>Soya</b> Protein Concentrate, Salt, <b>Wheat</b> Starch, Stabilisers (Di and Triphospates), Flavour Enhancer, (Monosodium Glutamate), preservative (Sodium <b>Sulphite</b> ( <b>Sulphites</b> ), Flavourings, Sunflower Oil. Deli Rolls Americana: <b>WHEAT</b> Flour (with Calcium, Iron, Niacin and Thiamin), Water, <b>WHEAT</b> Semolina, Sugar, Yeast, Vegetable Oils (Palm and Rapeseed), Salt, Flavour Enhancer (E508), Emulsifiers (E471, E472e), Dextrose, Dried RYE ( <b>Cereals</b> ) Sourdough, Preservative (E282), Antioxidants (E300).
Sausage Roll	Sausage Roll: Water, <b>WHEAT</b> Flour, Pork (21%), Margarine [Palm Oil, Palm Fat, Water, Rapeseed Oil, Salt, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice], Rusk [ <b>WHEAT</b> Flour, Water, Salt, Raising Agent (E503ii)], Glaze [Water, Modified Starch, Rapeseed Oil, <b>MILK</b> Proteins, Emulsifiers ( <b>SOYA</b> Lecithin, E471), Acidity Regulator (E339iii), Colour (E160a)], Pork Fat, Lincolnshire Seasoning [ <b>WHEAT</b> Flour, Salt, Lo Salt (Potassium Chloride, Salt), Spices (White Pepper, <b>MUSTARD</b> , Nut ( <b>Nuts</b> )meg), Herbs (Sage, Marjoram, Thyme, Oregano), Dextrose, Preservative (Sodium <b>SULPHITE</b> ), Emulsifier (E451i), Yeast Extract, Antioxidant, (E301), Spice & Herb Extracts (Bouquet Garni, Pepper, Sage, Ginger, Nut ( <b>Nuts</b> )meg, Oregano)], <b>Wheat</b> Starch, Pea Starch, Salt, Rubbed Sage, Ground White Pepper.
Toast Buttered	Bloomer: <b>WHEAT</b> Flour [with added Calcium Carbonate, Iron, Niacin, Thiamin_], Water, Vegetable Oils [Rapeseed, Palm], Yeast, Salt, Dextrose, <b>WHEAT</b> Protein, Spirit Vinegar, Emulsifiers [E471, E472(e)], Palm Fat, Flour Treatment Agent (E300), <b>WHEAT</b> Flour. Nut (_Nuts) <b>rients added by Law. For allergens including cereals containing gluten</b> , see ingredients in CAPITALS. Margarine: Margarine: Ingredients Vegetable odiglycerides of fatty acids), acid (citric acid), flavourings, vitamins (A and D), colours (carotenes). Upfield is committed to sustainable palm oil.ils in varying proportions (55%) (rapeseed, palm, sunflower), water, salt (1.38%), BUTTERMILK (Milk**), preservative (potassium sorbate), emulsifier (mono and
Spicy Chicken Burger	Floured Bap: <b>Wheat</b> Flour, ( <b>WHEAT</b> Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Yeast, Salt, Sugar, Rapeseed Oil, Flour Treatment Agents (Ascorbic Acid, L Cysteine), Emulsifiers (Mono and Diglycerides of Fatty Acids, Mono and Diacetyl Tartaric Acid Esters of Mono and Diglycerides of Fatty Acids) Spicy Chicken Fillet: Chicken Breast (63%), Water, <b>WHEAT</b> Flour, Palm Oil, Modified Tapioca Starch, Cornflour, Salt, Black Pepper, <b>WHEAT Gluten</b> , Raising Agent (Disodium Diphosphate, Sodium Bicarbonate), Dextrose, Onion Powder, Chilli Powder, Garlic Powder, Colour (Paprika Extract), Chilli Extract, Sunflower Oil, White Pepper, Turmeric Extract.
Chicken Bites	Chicken Bites (33.03%) Chicken Breast (58%), <b>WHEAT</b> Flour, Corn Starch, Tapicoa Starch, Water, Salt, Thickners (Xanthan Gum & Guar Gum), Vegetable Shortening (Non-Hydrogenated Palm Oil), Sugar, Yeast, Raising Agent (E450i, E500ii), Modified Tapioca Starch (E1420, E1442).
Hash Brown Nuggets	Potatoes (85%), sunflower oil, palm oil, potato flakes, potato starch, salt, stabiliser E461, pepper extract, dextrose.
Lattice Fries	Potatoes (77%), Coating (12%) [ <b>WHEAT</b> flour, Salt, Modified Starch, Garlic powder, Spices, Raising agents (E450/E500), Onion powder, Yeast extract, Natural black pepper flavouring, Spice extract], Sunflower Oil (11%)
Spicy Spira <b>l</b> s	Potatoes, vegetable oil, salt.
Stea <b>l</b> th Fries	Potatoes (86%), Coating (7%) [Modified starch (E1412), Rice flour, Starch, Salt, Raising agents (E450/E500), Dextrose, Thickener (E415), Spice extract], Sunflower oil (7%).
Mozzarella Sticks	Mozzarella ( <b>Milk</b> ) Cheese ( <b>Milk</b> ) ( <b>MILK</b> ) 51% (40% FDM, Rennet From Microbiological Origin), <b>WHEAT</b> flour, Sunflower Oil, Starches ( <b>WHEAT</b> , Potato), Modified Starch, Water, Cream ( <b>MILK</b> ), Maize Flour, Salt, Whole <b>EGG</b> Powder, <b>MILK</b> Protein, Spices, Stabilizer (E461), <b>WHEAT</b> protein, Yeast, Raising agents (E450, E500), Parsley, Spice Extracts.

Title	Ingredients
Cheesos	Wheat Flour (WHEAT Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Monterey Jack Cheese (Milk) (MILK) (15%), Mild Coloured Cheddar (Milk) (MILK) (15%) (Colour: Annatto), Red Onion, SOYA Flour, Potato Starch, WHEAT Starch, Salt, Stabiliser: Methyl Cellulose; Raising Agents: Diphosphates, Sodium Carbonates; Yeast, Dried Parsley, Emulsifier: Mono- and Diacetyl Tartaric Acid Esters of Mono- and Diglycerides of Fatty Acids; Flour Treatment Agent: Ascorbic Acid.
Pain Au Choc	<b>WHEAT</b> flour, water, butter ( <b>Milk</b> ) ( <b>MILK</b> ) (16%), chocolate (sugar, cocoa paste, cocoa butter ( <b>Milk</b> ), emulsifier (E322( <b>SOYA</b> )), flavouring) (9%), yeast, sugar, <b>EGGS</b> , salt, <b>gluten</b> ( <b>WHEAT</b> ), flour treatment agent (ascorbic acid).
Waffle	<b>WHEAT</b> flour, margarine (palm fat, coconut ( <b>Nuts</b> ) fat, water, rapeseed oil, emulsifier: mono-and diglycerides of fatty acids), sugar, water, <b>EGGS</b> , invert sugar, yeast, <b>SOYA</b> flour, salt, emulsifier( <b>SOYA</b> lecithin), flavouring (vanillin).
Croissant	Pastry: <b>WHEAT</b> Flour ( <b>WHEAT Gluten</b> , Flour Treatment Agent (Ascorbic Acid E300)), Butter ( <b>Milk</b> ) ( <b>MILK</b> ) (20.5%), Water, Yeast, Sugar, Salt, Baking Improver ( <b>WHEAT Gluten</b> , <b>WHEAT</b> Flour, Flour Treatment Agent (Ascorbic Acid E300)), <b>EGG</b> . Glaze: EGG White ( <b>Egg</b> ).
Steak Slice	Water, <b>WHEAT</b> Flour (Contains Calcium carbonate, Iron, Niacin, Thiamin), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice concentrate], Beef (20%), Glaze [Water, Modified Starch (Potato, Tapioca), Rapeseed Oil, <b>MILK</b> Proteins, Emulsifiers ( <b>SOYA</b> Lecithin, E471), Acidity Regulator (E339iii), Colour (E160a)], Modified Maize Starch, Salt, Emulsifier (E464), Malt Extract ( <b>BARLEY</b> ), Caramelised Sugar, White Pepper.
Nachos Pot Vegetarian	Salsa: Chopped Tomatoes, Water, Diced Onion, Spirit Vinegar, Tomato Paste, Diced Red Pepper, Sugar, Modified Maize Starch, Salt, Garlic Puree, Chilli Powder (Cayenne, Paprika, Cumin, Salt, Garlic Powder, Oregano, Rapeseed Oil), Cumin, Oregano, Black Pepper. Tortilla Chips: Maize Flour, Sunflower Oil, Salt, Calcium Hydoxide, Citric Acid, Sodium Hexacyanoferrate II. Grated cheese (Milk): Cheese Grated (Milk): Milk, anti caking agents potato starch
Pizza Vegetarian Fresh	Pizza Puck: Wheatflour ( <b>Wheat</b> ) with added calcium, iron, niacin, thiamin, yeast, salt, sugar, vegetable rapeseed oil, emulsifier E472e, flour improver E300 Pizza Sauce: Tomatoes(98%), Salt, Sunflower Oil, Sugar, Herbs And Spices, Garlic, acidity regulator:E330 Grated Cheese ( <b>Milk</b> ): mozzarella ( <b>Milk</b> ) Cheese ( <b>Milk</b> ), <b>Milk</b> , Anticaking Agent: Cellulose, suitable for vegetarians,
Pizza Pepperoni Fresh	Pizza Puck Small: Wheatflour ( <b>Wheat</b> ) with added calcium, iron, niacin, thiamin, yeast, salt, sugar, vegetable rapeseed oil, emulsifier E472e, flour improver E300 Pizza Sauce: Tomatoes(98%), Salt, Sunflower Oil, Sugar, Herbs And Spices, Garlic, acidity regulator:E330 pizza Grated Cheese ( <b>Milk</b> ): mozzarella ( <b>Milk</b> ) Cheese ( <b>Milk</b> ), <b>Milk</b> , Anticaking Agent: Cellulose, suitable for vegeta Pepperoni: Pork, pork fat, salt, dextrose, spices, spice extracts, pork rind, antioxidant (E 301, E302), garlic powder, herbs, starter culture, preservative (E 250), acidity regulator (E 330). Made with 122 g pork per 100 g finished product.